



Dart Aerospace Ltd.
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D3507-1-BENT
Job Sheet 203540



Part No: D3507-1-BENT

Job Qty: 10 pcs

Part Name: Skidtube Assembly EC135



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 11/29/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP rev A 10.09.17 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Skidtubes - Bend - 1	10 pcs	11/29/19	11/29/19	0.33	5.88	Skidtubes - Bend		ML
140	QC 5	10 pcs	11/29/19	11/29/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		BE
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
300	Packaging 3-1 - Stock - B4B	10 pcs	11/29/19	11/29/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		



Container No: S234381



Part: D3507 - 1 - BENT

Job No: 203540

Serial No/Batch: S234381

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/26/19

Dart Aerospace Ltd.
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				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	BE
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
310 QC 21 - SA	10 pcs	11/29/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	1.00
NOV 25 2019					
Part Op 120 - (CNC Delta 100 Bender), 1- Bend tube as per program D3507 on CNC Bender FOLIO 6 and Dwg D3507, use Descriptions: DT9632 bending aide 2- Cut FWD END of tube as per dwg D3507					
140 - (QC5- Inspect part completeness to step on W/O)					
300 - (Identify as per dwg & Stock Location <u>LG002</u>), LOCATION : LG002					
310 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2962-150	3.540 Outer Tube, Extrut	10 pcs (1 ea)	120-Skidtubes - Bend - 1	5175497	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
120-Skidtubes - Bend - 1	D2962-150	10	32	0	
Part Specifications					
Specifications could not be found.					

